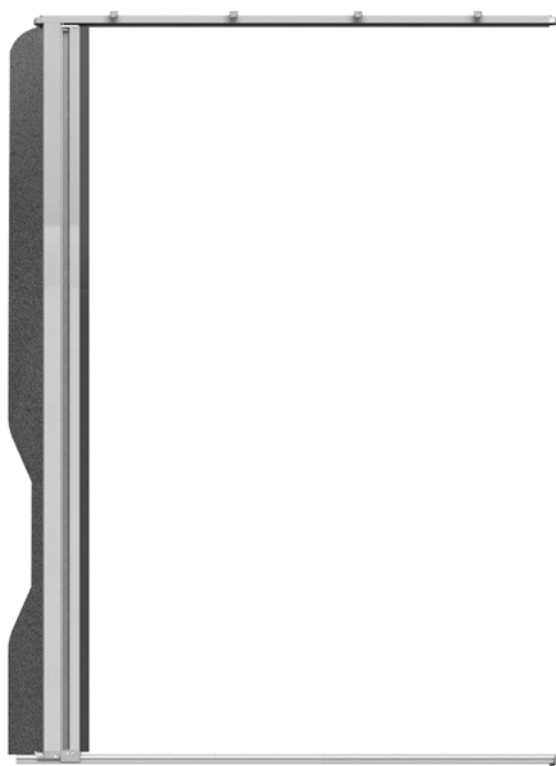




## Cord Replacement manual VFSD T5, T6 & Ducato



## Contents

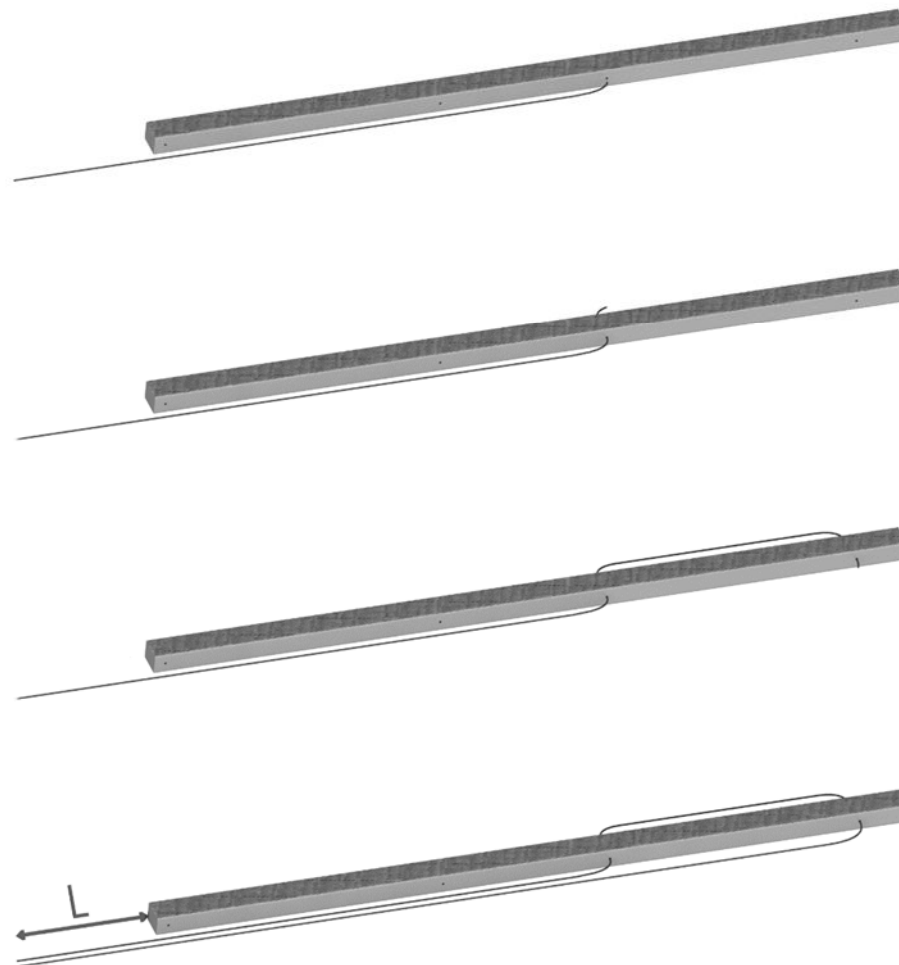
- Cord 13,2m
- 2 Cord tensioners

## Benodigdheden

- Screwdriver (PH2)
- Needle
- Allen key 2,5mm

- 1 Remove the cassette and pullbar from the van and slide the mesh pack out of the profiles. Remove the tape and cords with cord tensioners from the mesh pack.

- 2 Attach a needle to the cord and sew the cord through the mesh pack as shown. Make sure the cords are longer than the mesh pack, use the following formula:  
$$L = \text{width bottom profile} + 400\text{mm}.$$
Cut the cord at this length.

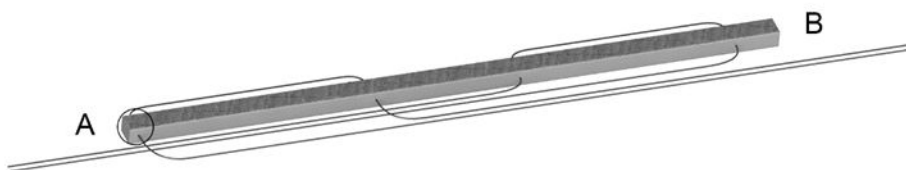




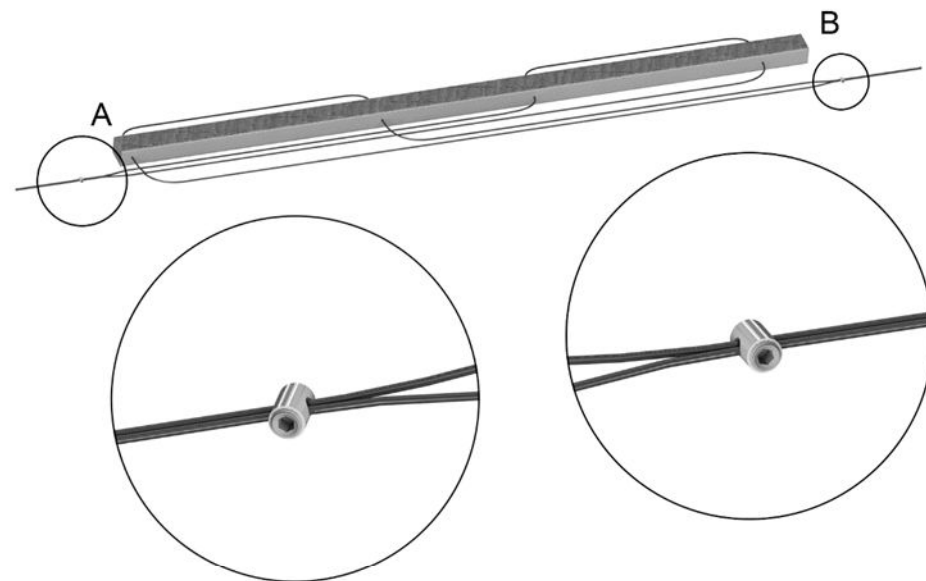
- 3 Sew the rest of the cord through the mesh pack and cut the cord, use the same formula:  
 $L = \text{width bottom profile} + 400\text{mm}$ .



- 4 Side A is where the cord goes through the mesh pack the closest to the edge. Side B is the other side.



- 5 Place a cord tensioner on both cords on both sides.

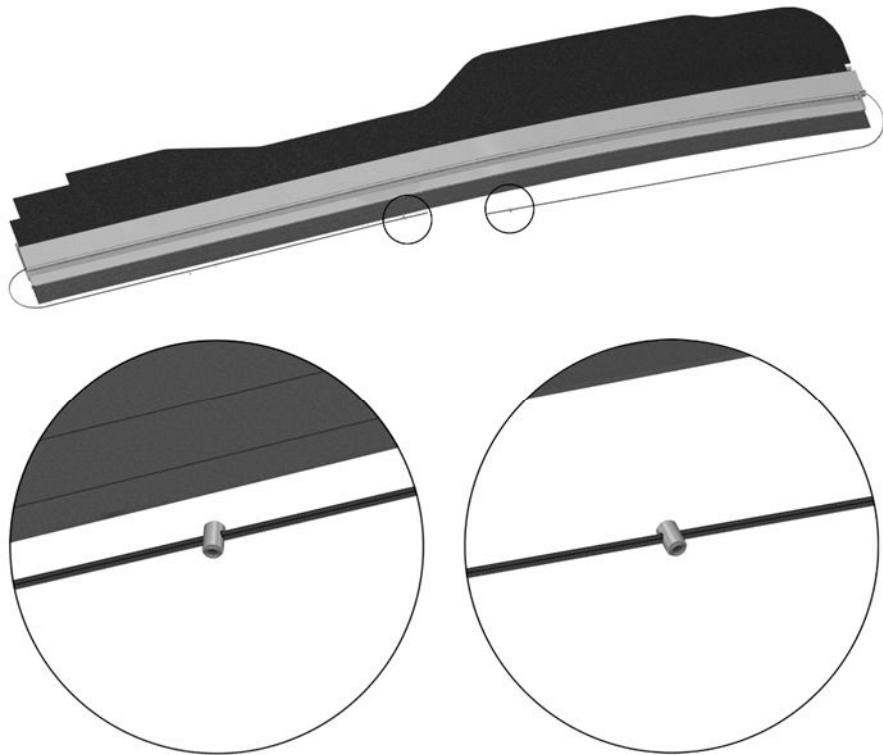


- 6 Place tape on the back of the mesh pack to insure the cord stays in position.

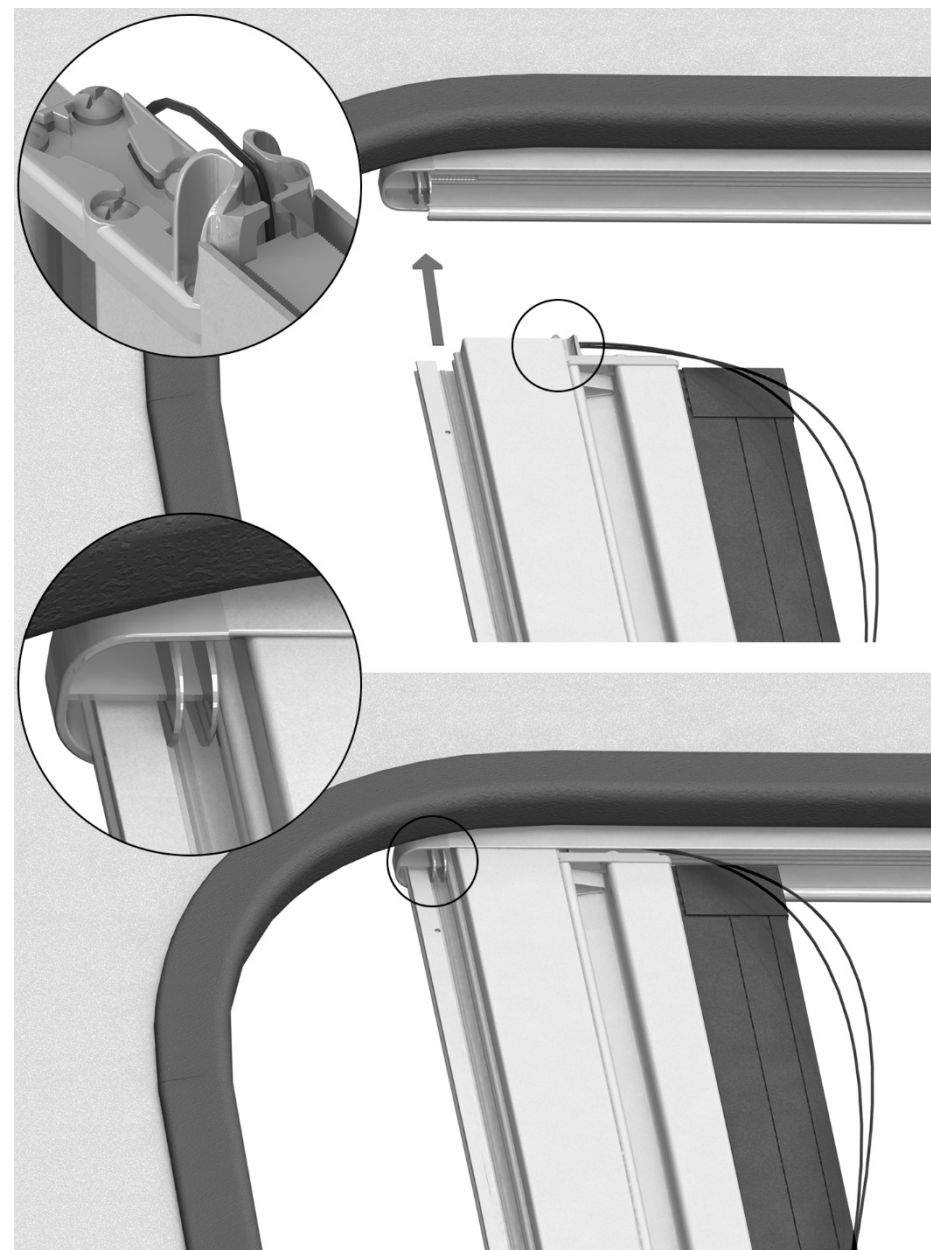




- 7 Slide the mesh pack back in the pullbar and cassette. Make sure the cords that go through the mesh pack at side A come out the top of the pullbar and cords that go through the mesh pack at side B come out the bottom of the pullbar.



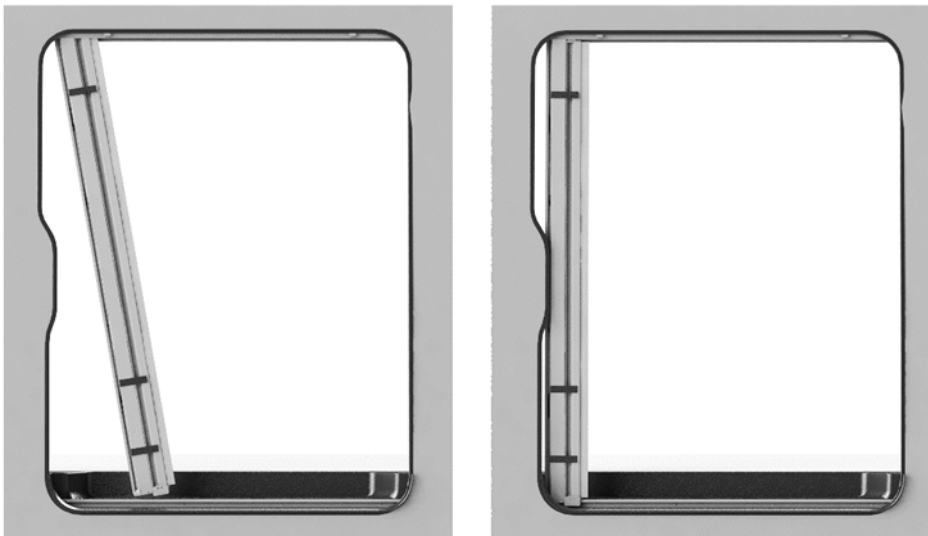
- 8 Place the cord in the guider piece and slide the cassette and pullbar in the top guider.





- 9 For T5, T6 version continue with step 10.  
For Ducato version continue with step 15.

- 10 Place the cassette and pullbar on the bottom guider.



- 11 When the cassette is perpendicular to the bottom guider fasten the cassette to the bottom guider.



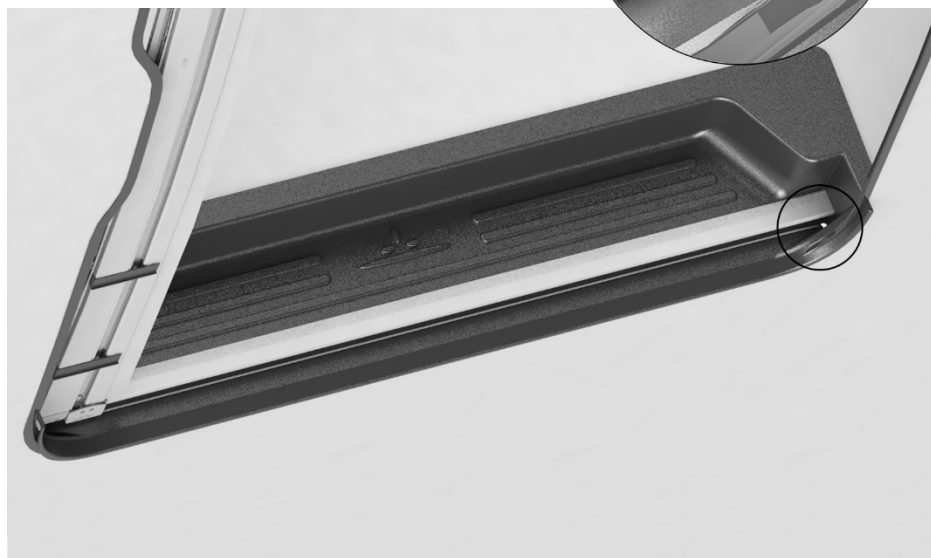
- 12 Attach the clamp to the pullbar, make sure the cords don't get tangled.







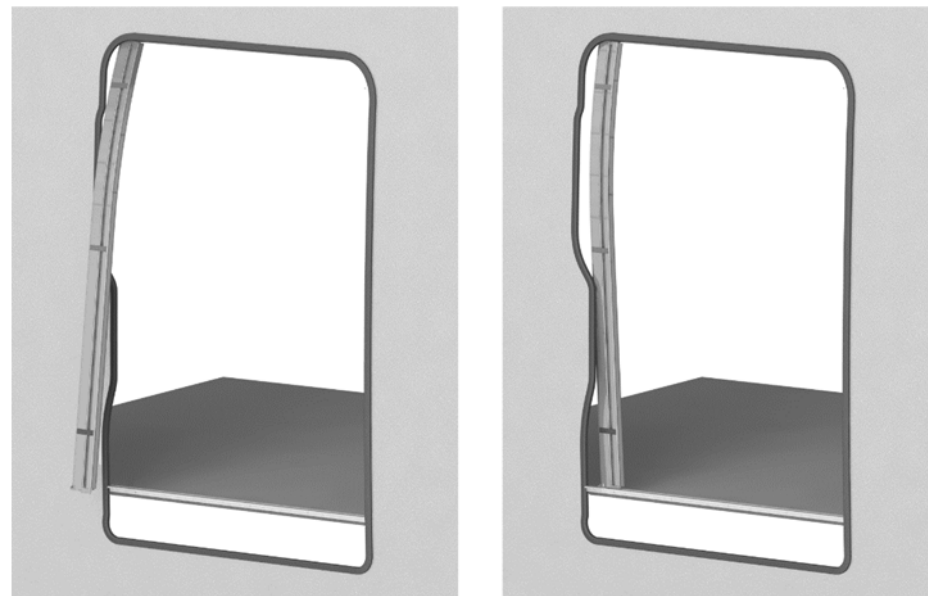
- 13** Take the slack out the cord and insert the cord tensioner as shown.



- 14** Continue with step 19.



- 15** Place the cassette and pullbar on the bottom guider.

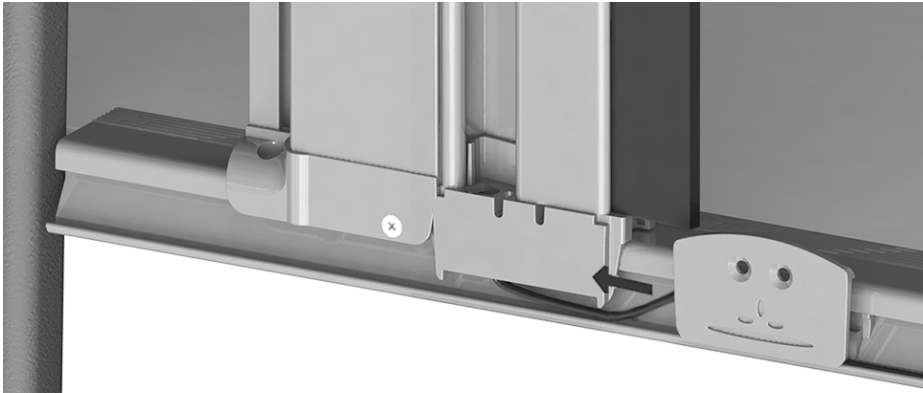


- 16** When the cassette is perpendicular to the bottom guider fasten the cassette to the bottom guider.

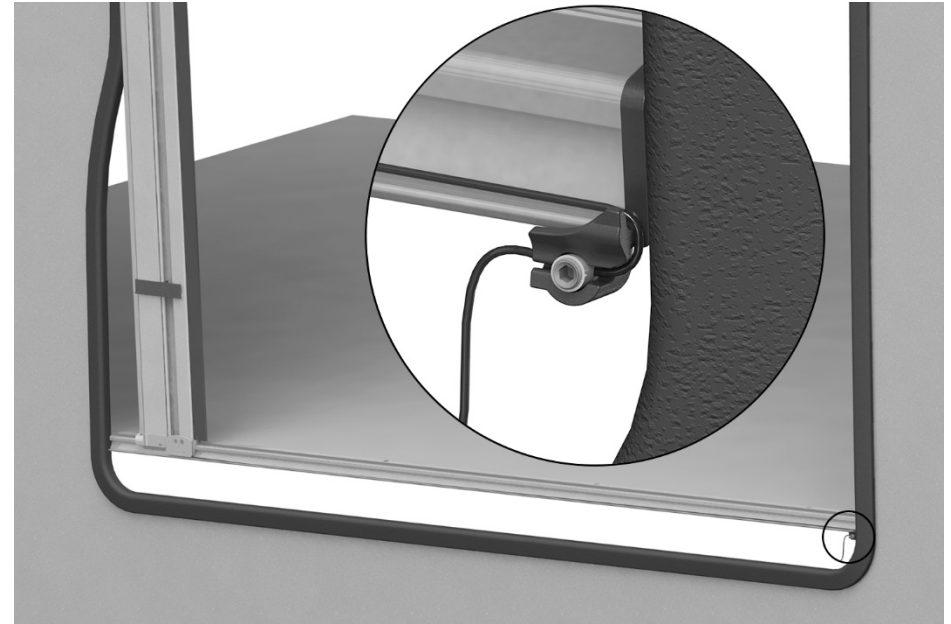




- 17** Attach the clamp to the pullbar, make sure the cords don't get tangled.



- 18** insert the cord tensioner as shown. Put the cords under tension by unscrewing the set screw, pulling on the cords and fastening the set screw.

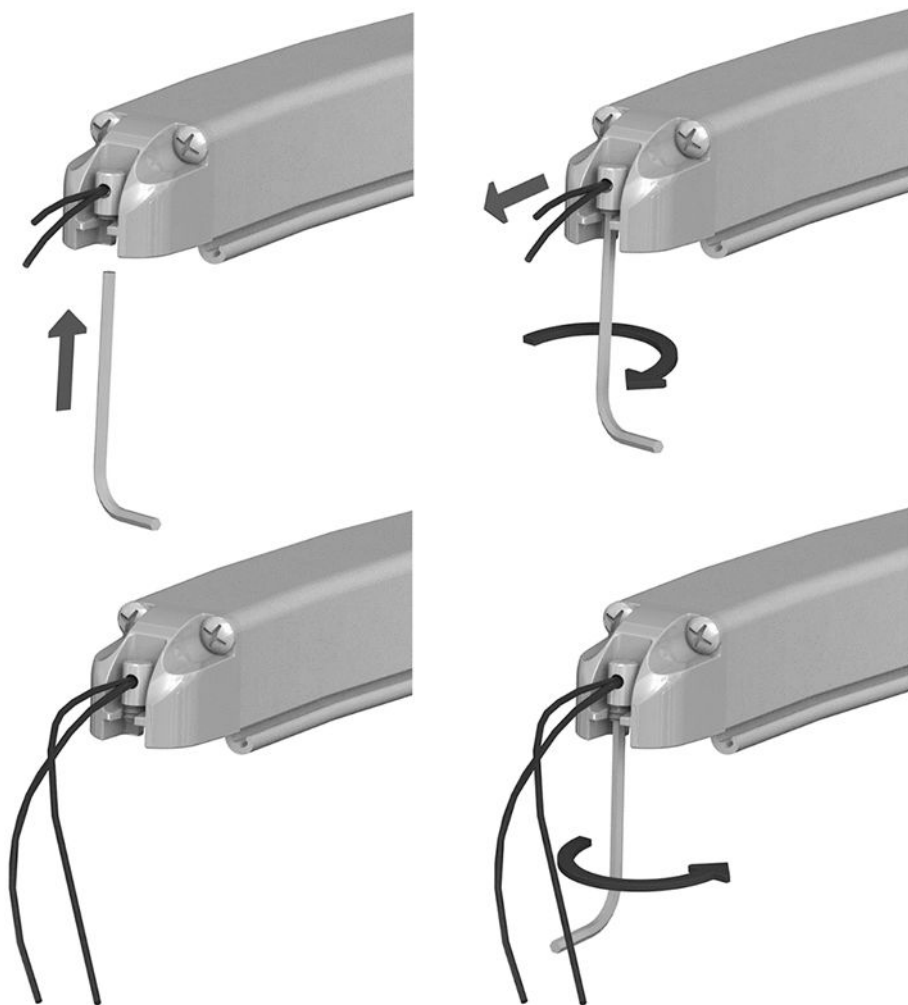


- 19** Position the top cord tensioner into the top profile endcap.





- 20** Put the cords under tension by unscrewing the set screw, pulling on the cords and fastening the set screw.



- 21** Remove the clips holding the cassette and pullbar together and test the door. Use PTFE spray on the track to ensure the track is lubricated.



- 22** When sliding the pullbar to the front side of the door the clearance should be within 2-5mm.



- 23** Make sure the movement of the pullbar is acceptable. To lower the resistance put both cords under less tension. To raise the resistance put both cords under more tension.

If the pullbar is angled forward put the bottom cord under more tension.  
If the pullbar is angled backward put the upper cord under more tension.